

PVC Filler & Repair Paste and Touch-Up Paint

PRODUCT DESCRIPTION

Stelmax PVC Filler & Repair Paste is a mix of PVC resins, pigments, plasticiser and solvents, that will gap fill and bond readily to form maintenance free joints of exceptional strength when used to bond and fill rigid and plasticised PVC and PVC coated metal. Good adhesion can also be achieved when used with many porous substrates.

Stelmax PVC Touch-Up Paint is a similar mix thinned for application by brush or dip-coating and compliments Stelmax PVC Filler & Repair Paste in the repair of PVC coated metals.

When dry the product will exhibit weathering, UV and chemical resistance similar to that of a good quality rigid PVC. Sealed joints will retain a degree of flexibility to cater for minor expansion and contraction of the substrate whilst remaining water and gas tight. Stelmax PVC Filler & Repair Paste and PVC Touch-Up Paint are available in British Standard colours with matching facilities available on request for special colours.

For all enquiries please refer to the contact details listed.

Due to the many applications and variety of substrates on the market, it is the end users sole responsibility to ensure that this product is suitable for its intended application and the products compatibility with all materials. Information in this publication and otherwise supplied to users is based on our general experience and is given in good faith, but because of the many particular factors which are outside our knowledge and control and which may affect the use of these products, no warranty is given or is implied with respect to such information. Stelmax Limited reserves the right to alter specifications without prior notice at any time, as our policy is one of constant improvement.

Stelmax Material Safety Data Sheets are available upon request. For all technical enquiries please refer to the contact details listed.

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DIRECTIONS FOR USE

Ensure surfaces to which the PVC Filler & Repair Paste or PVC Touch-Up Paint is to be applied are clean and dry. Clean all areas with either Stelmax PVC Ultraclean or Thinners & Cleaning Fluid prior to application.

Cut away the sealed tip of the PVC Filler & Repair Paste 300gm cartridge with a sharp blade, or alternatively, remove the cap from the PVC Filler & Repair Paste 132gm tube, invert and pierce the sealed membrane. Attach the appropriate tapered applicator nozzle and, trim the applicator nozzle to the desired aperture. Run a continuous bead of sealant along the aperture and leave to cure. The curing period will be determined by the width and depth of aperture to be filled and, the temperature and weather conditions at the time of application, which could extend to a number of days. Do not attempt to smooth the product with fingers or by using any form of shaping tools. During the curing process you will experience some degree of shrinkage of the product through solvent evaporation. Apply the PVC Touch-Up Paint by using the integral brush and leave to dry, the drying time will be dependent upon the coating thickness, temperature and weather conditions.

Remove any excess material immediately with either Stelmax PVC Ultraclean or Thinners & Cleaning Fluid. To retain the PVC Filler & Repair Paste in a usable condition, seal the end of the tube by replacing the cap or seal the end of the tube / cartridge applicator nozzle with polythene. Replace the lid of the PVC Touch-Up Paint 250ml cone top tin.

PACKAGING

PVC Filler & Repair Paste:

300gm cartridge with additional tapered applicator nozzle for use with a standard mastic gun. Packaged 20 per box. Minimum order quantity 100 cartridges.

132gm metal tube with additional tapered plastic applicator nozzle. Packaged 16 per box. Minimum order quantity 96 tubes.

50gm metal tube with integral nozzle. Packaged 25 per box. Minimum order quantity 200 tubes.

Smaller quantity orders are available from stockist distributors, details on request.

PVC Touch-Up Paint:

250ml cone top tin with integral brush. Packaged 40 per box.

SHELF LIFE & STORAGE

PVC Filler & Repair Paste:

300gm cartridge	- 6 months
132gm tubes	- 6 months
50gm tubes	- 3 months

PVC Touch-Up Paint: 250ml cone top tin - 6 months

Store PVC Filler & Repair Paste at moderate temperatures and during severe cold periods, the product should be immersed in warm water to return the