

1961 and 1965 GAP FILLER & SEALANT

PRODUCT DESCRIPTION

Stelmax 1961 and 1965 Gap Filler & Sealant are both easily applied PVC resin, pigment, plasticiser and solvent mixes, that will gap fill and bond readily to form maintenance free joints of exceptional strength when used to bond and fill rigid and plasticised PVC. Good adhesion can also be achieved when used with many porous substrates. 1961 and 1965 products are extensively used within the window industry for the installation of frames and attachments.

Stelmax 1961 has a higher solid content than 1965 and will therefore, fill a larger aperture than 1965, which has only small gap filling properties. When dry the product will exhibit weathering, UV and chemical resistance similar to that of a good quality rigid PVC. Sealed joints will retain a degree of flexibility to cater for minor expansion and contraction of the substrate whilst remaining water and gas tight. The two products are available in many different colours other than the standard white.

For all enquiries please refer to the contact details listed.

Due to the many applications and variety of substrates on the market, it is the end users sole responsibility to ensure that this product is suitable for its intended application and the products compatibility with all materials. Information in this publication and otherwise supplied to users is based on our general experience and is given in good faith, but because of the many particular factors which are outside our knowledge and control and which may affect the use of these products, no warranty is given or is implied with respect to such information. Stelmax Limited reserves the right to alter specifications without prior notice at any time, as our policy is one of constant improvement.

**Stelmax Material Safety Data Sheets are available upon request.
For all technical enquiries please refer to the contact details listed.**

Stelmax Limited, Unit 21-23 Gloster Road
Martlesham Heath Industrial Estate
Ipswich, Suffolk, England IP5 3RD
Fax: +44 (0) 1473 610651
Email: StelmaxLtd@aol.com

Tel: +44 (0) 1473 622265

DIRECTIONS FOR USE

Ensure surfaces to which the sealant is to be applied are clean and dry. Clean all areas with either Stelmax PVC Ultraclean or Thinners & Cleaning Fluid prior to application. Cut away the sealed tip of the 1961 300gm cartridge with a sharp blade, or alternatively, remove the cap from the 1965 132gm tube, invert and pierce the sealed membrane. Attach the appropriate tapered applicator nozzle relevant to either the 1961 or 1965. Trim the applicator nozzle to the desired aperture.

Run a continuous bead of sealant along the aperture and leave to cure. The width and depth of aperture to be filled and, the temperature and weather conditions will primarily determine the curing process at time of application, which could extend to a number of days. Do not attempt to smooth the product with fingers or by using any form of shaping tools.

During the curing process you will experience some degree of shrinkage of the product through solvent evaporation. Remove any excess material immediately with either Stelmax PVC Ultraclean or Thinners & Cleaning Fluid. To retain the product in a usable condition, seal the end of the tube by replacing the cap or seal the end of the tube and cartridge with polythene.

PACKAGING

1961 Gap Filler & Sealant:

300gm cartridge with additional tapered plastic applicator nozzle for use with a standard mastic gun.
Packaged 20 per box.

1965 Gap Filler & Sealant:

50gm metal tube with integral nozzle. Packaged 25 per box.
132gm metal tube with additional tapered plastic applicator nozzle. Packaged 16 per box.

SHELF LIFE & STORAGE

1961 Gap Filler & Sealant: 6 months

1965 Gap Filler & Sealant: 50gm tubes - 3 months
132gm tubes - 6 months

Store products at moderate temperatures and during severe cold periods, product should be immersed into warm water to